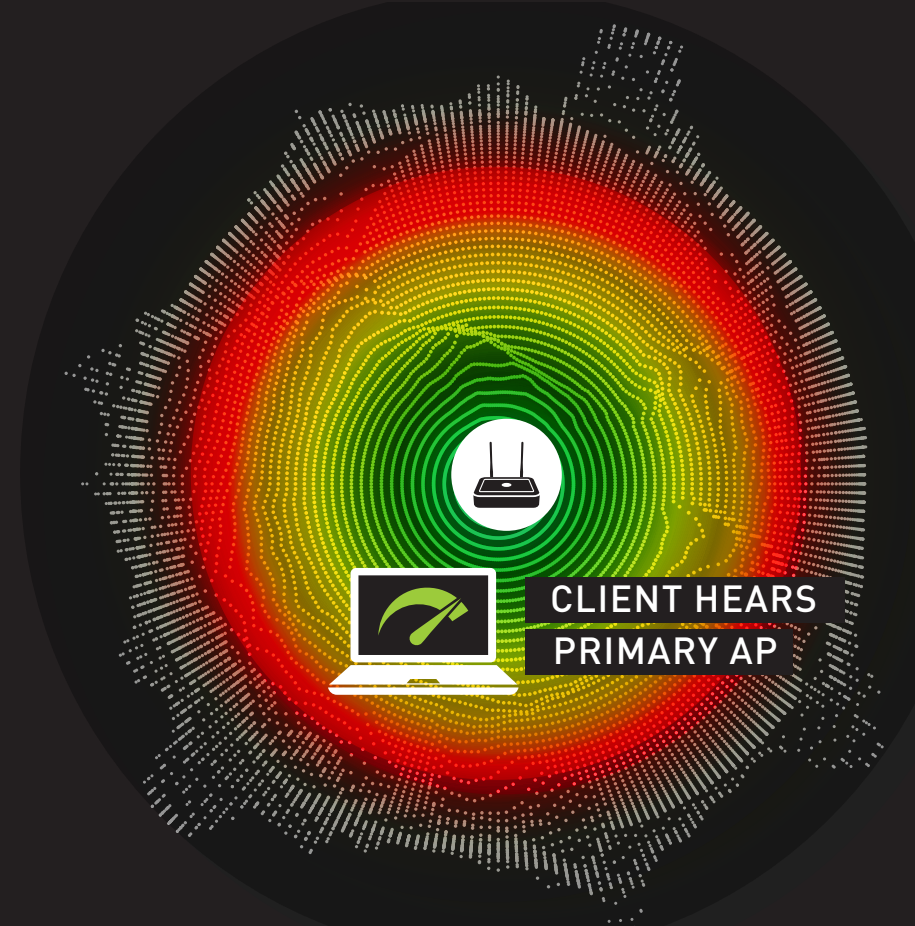


CRITICAL DESIGN ASPECTS

1. Primary Coverage Goal



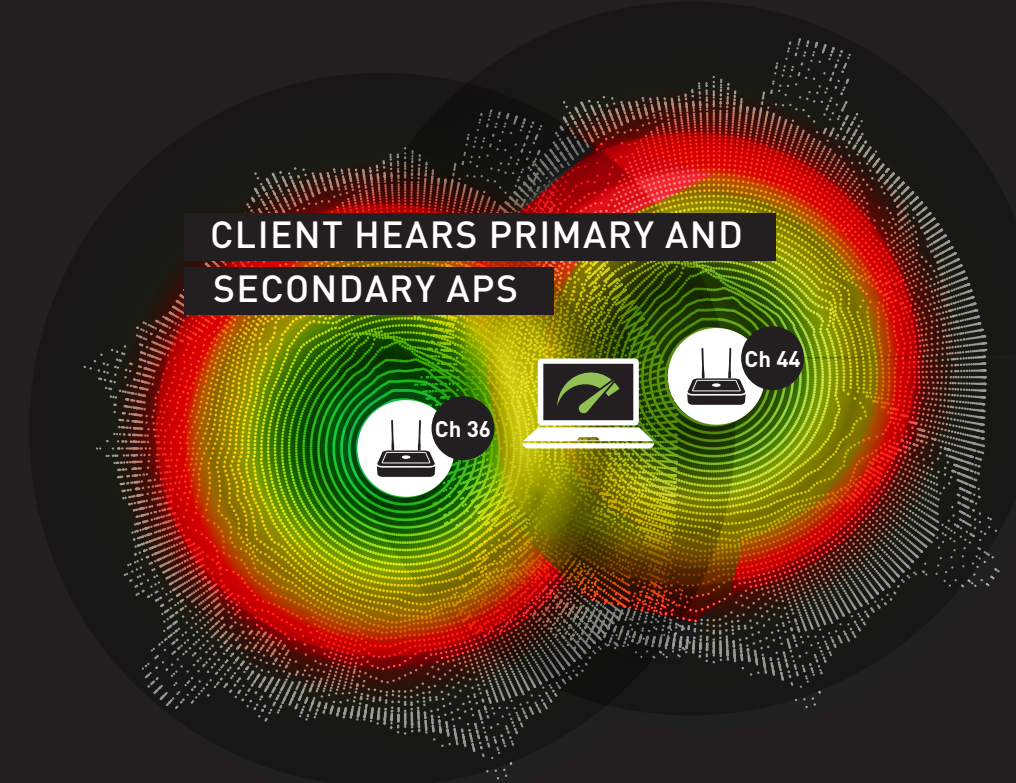
OBJECTIVES

- ▶ Provide Wi-Fi service in all required locations
- ▶ High quality signal strength
- ▶ Maintain high data rates

RESULTS

- ▶ Improve airtime efficiency
- ▶ Improve density handling

2. Secondary Coverage Goal



OBJECTIVE

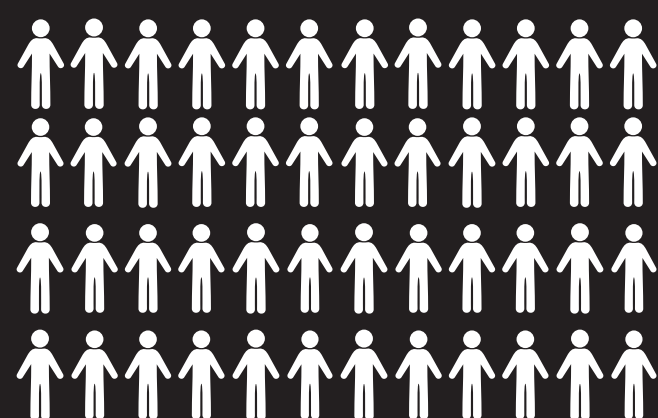
- ▶ Provide coverage for 2 APs in each location

RESULTS

- ▶ Improve client roaming
- ▶ Low latency roaming for real-time application
- ▶ Redundancy for AP failure

3. Capacity Plan

High Client Density



CONSIDERATIONS

- ▶ More spectrum in 5 GHz provides up to 8x the capacity of 2.4 GHz
- ▶ Understand client mix
- ▶ Client offered load / SLA
- ▶ Model airtime demand
- ▶ Understand airtime saturation limits (80% BE, 50% BE/VO/VI, 35% VO)

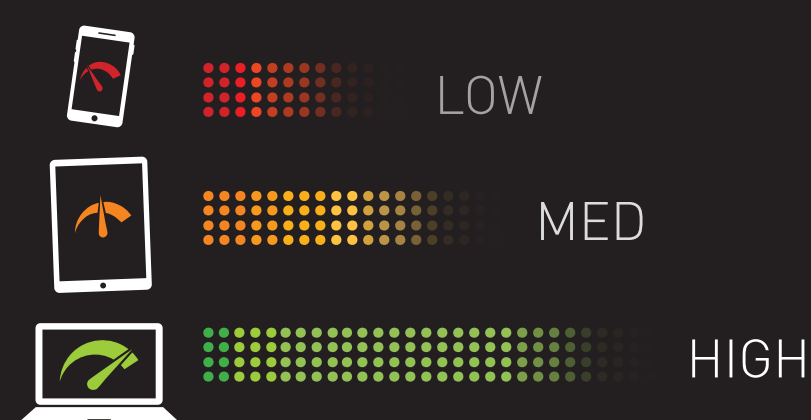
RESULTS

- ▶ Optimal number of APs
- ▶ Proper client distribution between 5 GHz and 2.4 GHz
- ▶ Leave idle airtime for growth

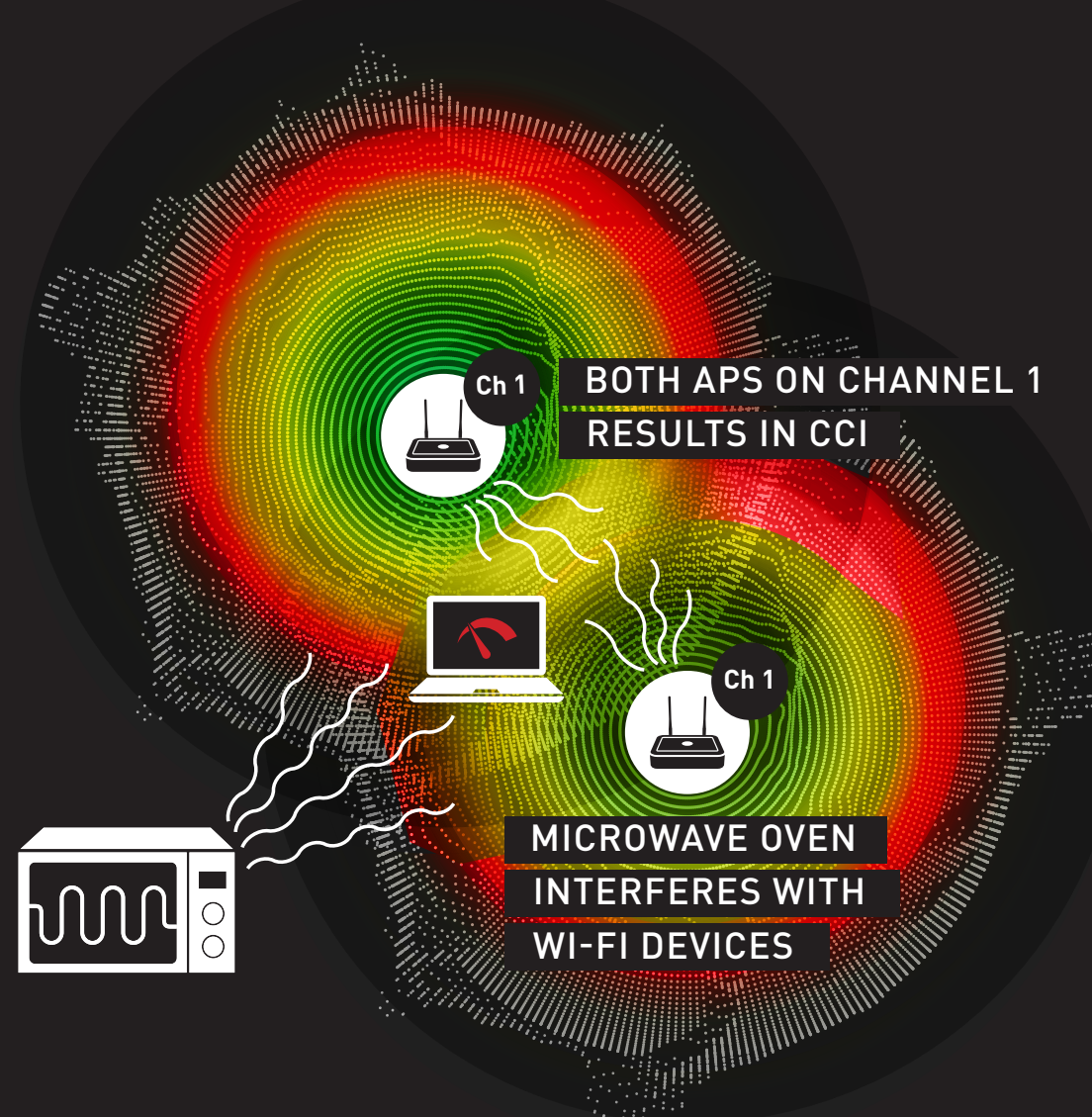
Low Client Density



Client Device Efficiency



4. Minimize Interference



OBJECTIVES

- ▶ Isolate APs on same channel
- ▶ Reduce shared airtime
- ▶ Limit contention domains
- ▶ Eliminate external interference

RESULTS

- ▶ Minimize co-channel interference (CCI) and adjacent channel interference (ACI) between APs on the same or overlapping channels
- ▶ Ideally, only one AP audible on each channel in a physical location
- ▶ Ideally, remove sources of external RF interference or avoid impacted channels if they cannot be removed

RF DESIGN PROCESS

1. GATHER REQUIREMENTS

- ▶ Blueprints / CAD drawings
- ▶ Coverage areas
- ▶ Facility layouts & construction materials
- ▶ Client number and mix
- ▶ Client density distribution
- ▶ Critical applications / business process



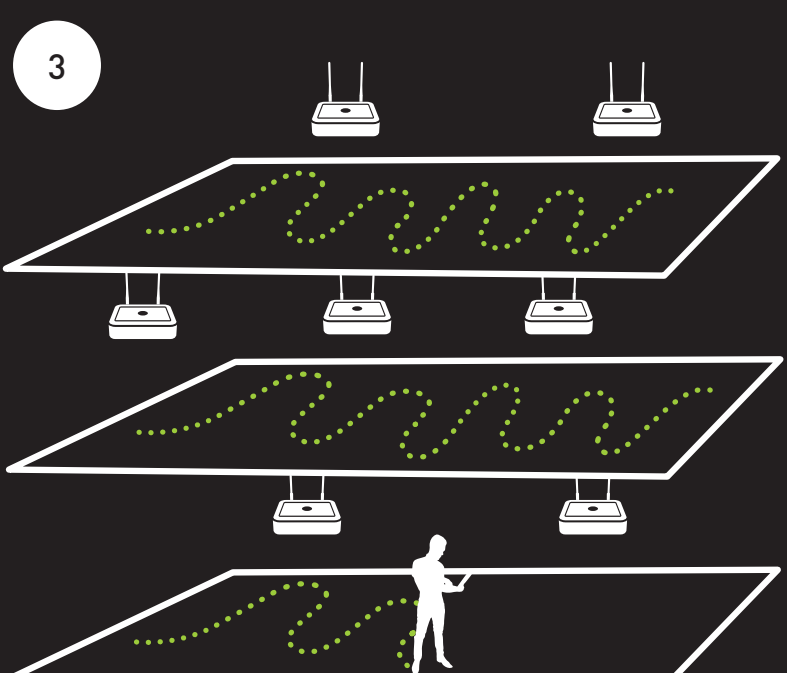
2. PRE - INSTALLATION DESIGN

- ▶ Predictive modeling
- ▶ Wall attenuation measurements
- ▶ "AP on a stick" measurement
- ▶ Wired network integration



3. POST INSTALLATION VALIDATION

- ▶ RF site survey (passive / active / spectrum)
- ▶ RF tuning channel and power plans
- ▶ Association and authentication tests
- ▶ Roaming tests
- ▶ Spectrum analysis



HIGH PERFORMANCE WI-FI TIPS & TRICKS

1. Design for 5 GHz as Primary

- ▶ The 5 GHz band provides 8 times the capacity of 2.4 GHz

2. Define Coverage Goal(s)

- ▶ Too aggressive can lead to co-channel interference
- ▶ Too conservative can lead to poor client performance

3. Place APs Where Users Are Located

- ▶ In-room placement is best for client performance
- ▶ Avoid hallways, if possible, unless required for voice roaming

4. Tailor Coverage to the Facility

- ▶ Leverage RF obstructions for frequency re-use
- ▶ Consider proper antennas and orientation for signal propagation

5. Fine Tune AP Power Levels

- ▶ Align with on-site signal measurements of RF propagation
- ▶ Align with AP density and frequency re-use requirements

6. Disable 2.4 GHz Radios if Necessary

- ▶ There are fewer available channels in 2.4 GHz
- ▶ Disabling radios can prevent co-channel interference and shared capacity between clients
- ▶ Some APs allow switching 2.4GHz radio to 5GHz

7. Design and Validate with Representative Client Devices

- ▶ Spot-check with actual client devices to ensure the design matches actual client performance
- ▶ Alternatively, measure with a standard RF site survey adapter and compensate the signal based on actual client device characteristics

8. Higher AP Density Requires Smaller Channel Widths

- ▶ Reduces co-channel interference and shared capacity between clients
- ▶ Reduces client contention and improves network stability

9. Disable Low Data Rates to Improve Performance

- ▶ 802.11b clients can significantly impact network performance
- ▶ Reduces overhead from management frames and broadcast/multicast traffic

10. Minimize the Number of SSIDs

- ▶ Network overhead increases with each SSID defined

